

Fibre Optic Sensors and Sensing Systems

Cipalstraat 14
B-2440 Geel
Belgium



1. Company
2. Technologies
3. Products
4. Services
5. Applications
6. Near Future

Corporate history

- Belgium based private held company
- Founded 2001
- I.D. FOS Research e.e.i.g. – 12 years experience
- Fibre Optical Sensing



Mission

FOS&S' mission is to become a world wide reference as solution provider within the fibre optical sensing market for standard as well as non-standard sensing applications that require customized developments.

Strategy

FOS&S' strategy is based on internal developments as well as setting up strategic collaborations with other sensing and non-sensing companies in order to compose the best technology and product portfolio to solve our customers' sensing problems.

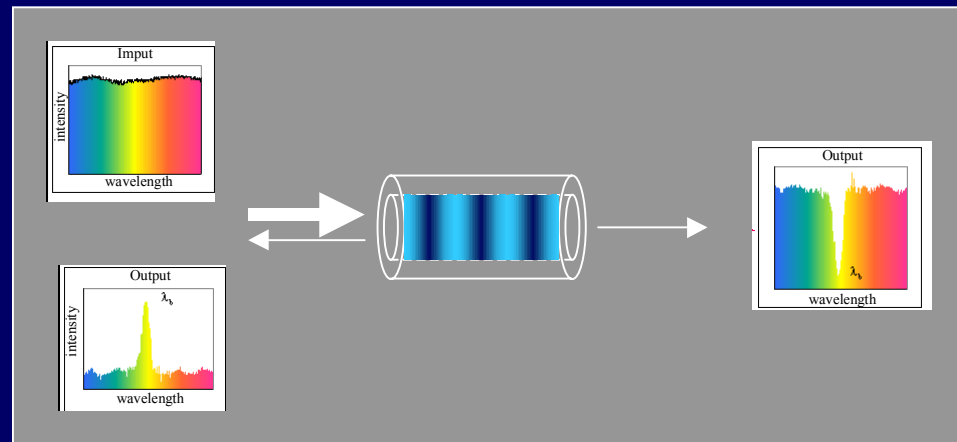
Advantages FO sensors

- Passive components - high life time (20 years)
- Sensing distances > 25 km
- Immune against EM radiation
- Explosion proof
- Ability to multiplex many sensors using only one optical fibre.

Two main technologies

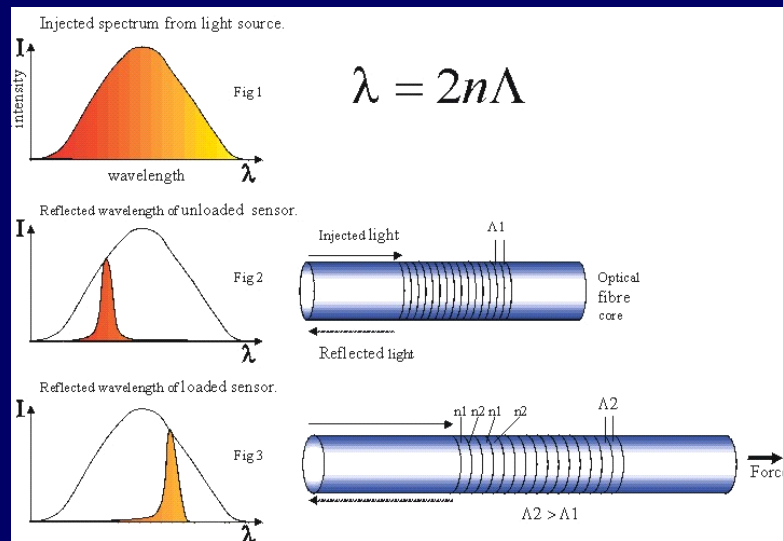
1. Fibre Bragg Grating technology
2. Stimulated Brillouin Scattering

Fibre Bragg Grating principle



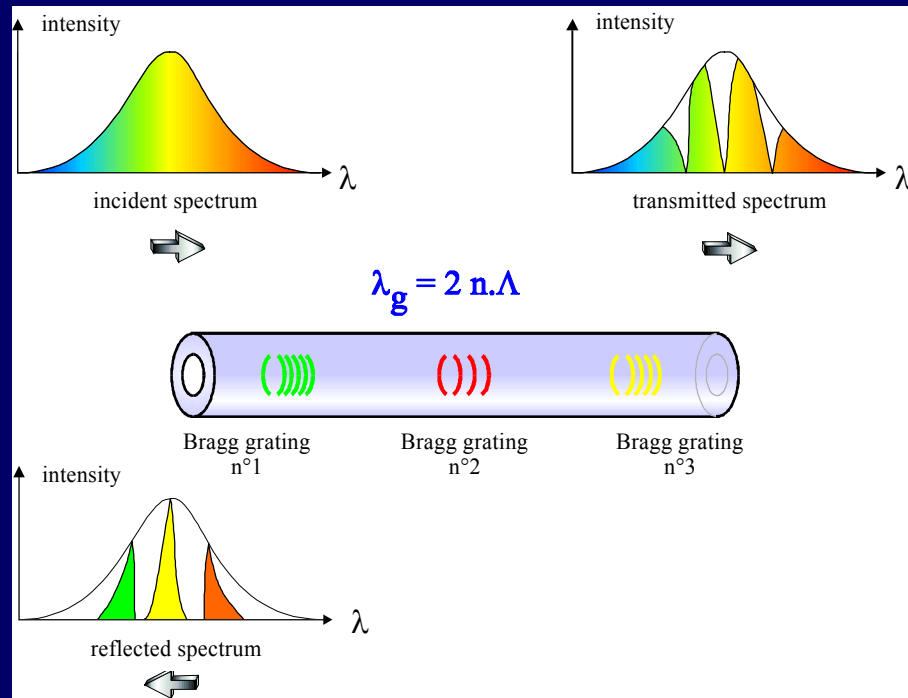
- Standard telecommunication fibre (SMF)
- Periodical modulation of refractive index
- Wavelength specific reflection characteristic

Fibre Bragg Grating characteristics



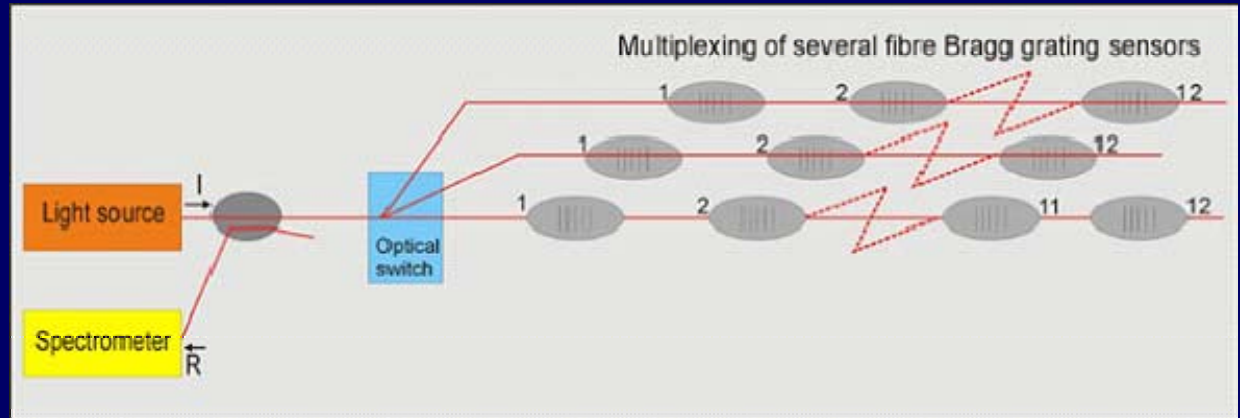
- Temperature sensitivity 10 pm/°C
- Strain sensitivity 1,2 pm / $\mu\epsilon$
- Pressure sensitivity -0,6pm/bar

Multiplexing principle

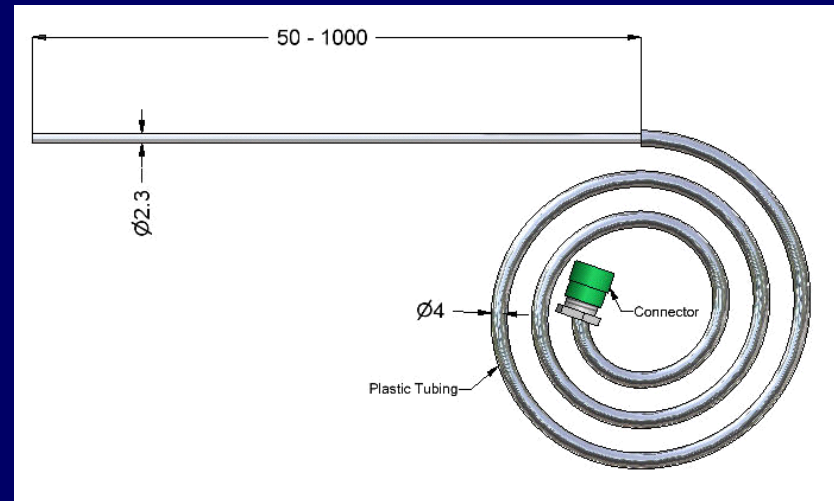


- Series configuration using wavelength domain

Standard measurement principle



Temperature probe



<i>Parameter</i>	<i>Unit</i>	<i>Value</i>
Temperature resolution	°C	0,1
Temperature accuracy	°C	1°C
Temperature range	°C	-20 to 180
Capillary diameter	mm	2,3
FBG central wavelength	nm	1530 to 1570

Temperature chain



<i>Parameter</i>	<i>Unit</i>	<i>Value</i>
Temperature resolution	°C	0,1
Temperature accuracy	°C	2°C
Temperature range	°C	-20 to 85
Capillary diameter	mm	2,3
Maximum capillary length	km	30
FBG central wavelength	nm	1530 to 1570
# sensors in series	-	30

* Higher temperatures possible on special request

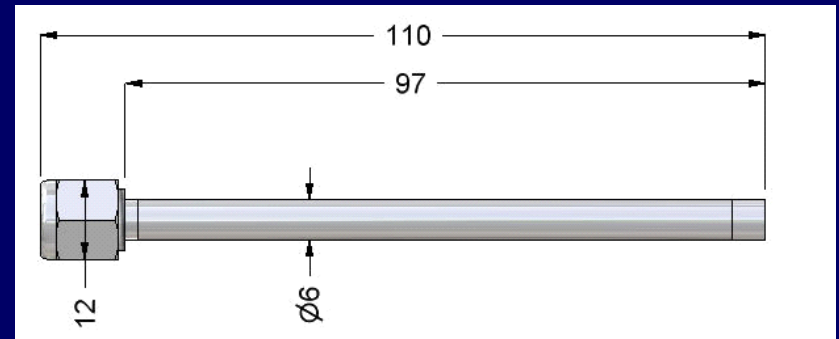
Temperature cable



<i>Parameter</i>	<i>Unit</i>	<i>Value</i>
Temperature resolution	°C	0,1
Temperature accuracy	°C	2°C
Temperature range*	°C	-20 to 85
Cable diameter	mm	12
Maximum cable length	km	30
FBG central wavelength	nm	1530 to 1570
# sensors in series	-	30

* Higher temperatures possible on special request

High resolution temperature probe



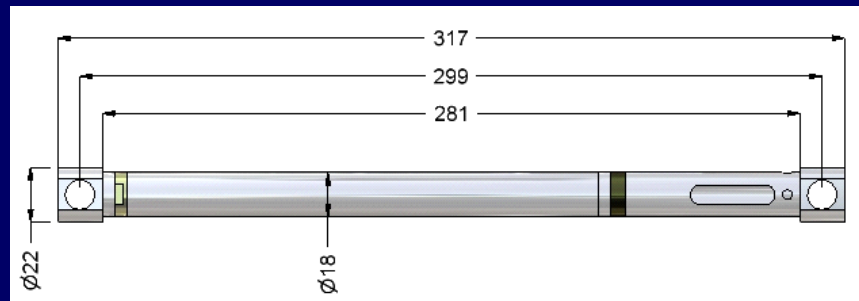
<i>Parameter</i>	<i>Unit</i>	<i>Value</i>
Temperature resolution	°C	0,04
Temperature accuracy	°C	0,4
Temperature range	°C	-20 to 80
Tube diameter	mm	6
FBG central wavelength	nm	1530 to 1570
Series configuration		YES

Optical Strain gauge



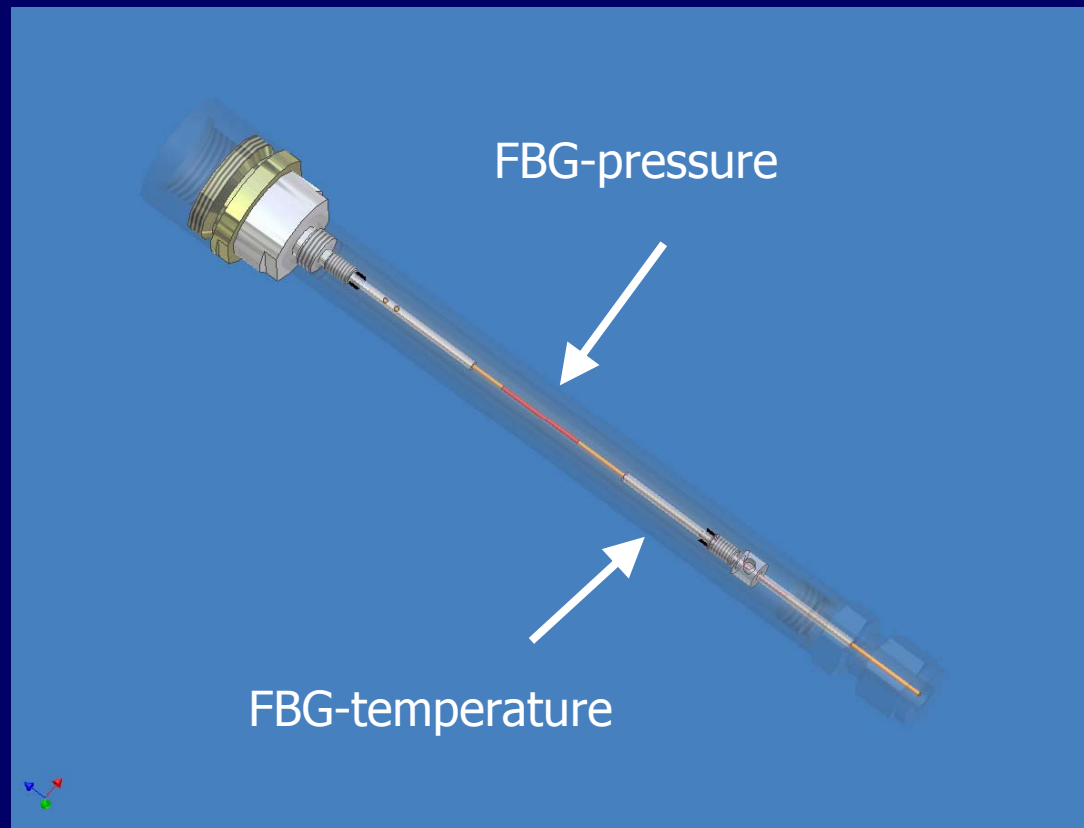
<i>Parameter</i>	<i>Unit</i>	<i>Value</i>
Strain resolution	$\mu\epsilon$	1
Strain accuracy	$\mu\epsilon$	10
Temperature cross sensitivity	$\mu\epsilon/^\circ\text{C}$	8
Temperature range	$^\circ\text{C}$	-20 to 85
Bare fibre diameter	μm	125
Acrylate fibre diameter	μm	250
FBG-Central wavelength	nm	1530 to 1570
Series configuration	-	YES

Mountable strain sensor

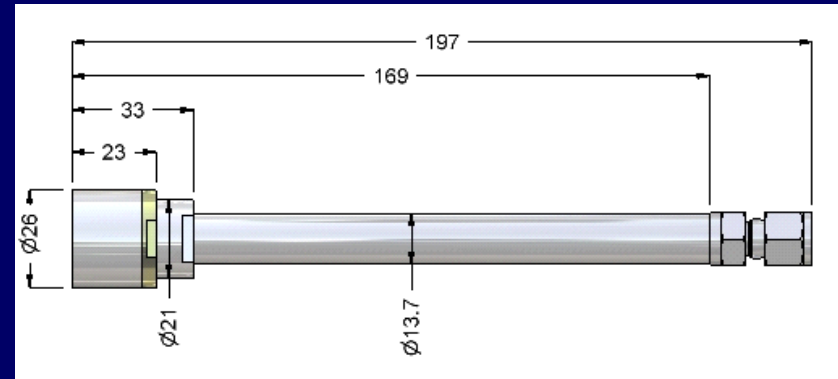


<i>Parameter</i>	<i>Unit</i>	<i>Value</i>
Displacement range	μm	520
Displacement Resolution	μm	0,065
Displacement Accuracy	μm	0,65
Temperature resolution	$^{\circ}\text{C}$	0,04
Temperature accuracy	$^{\circ}\text{C}$	0,4
Wavelength range	nm	1530-1570
Temperature range	$^{\circ}\text{C}$	0 - 80
Series configuration		YES

Pressure sensor

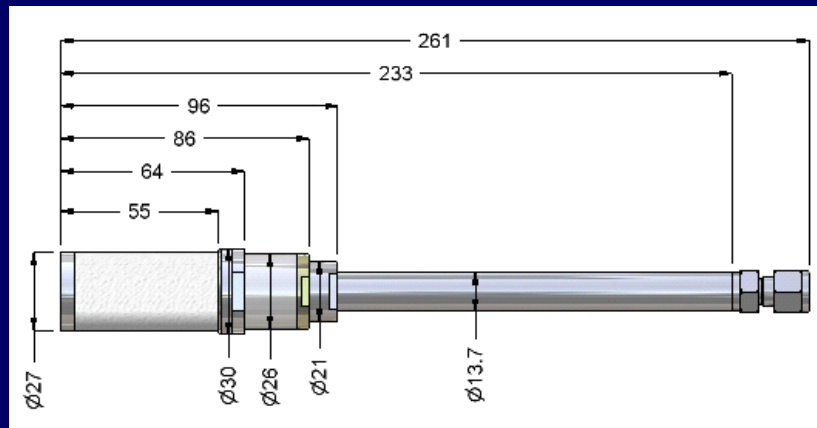
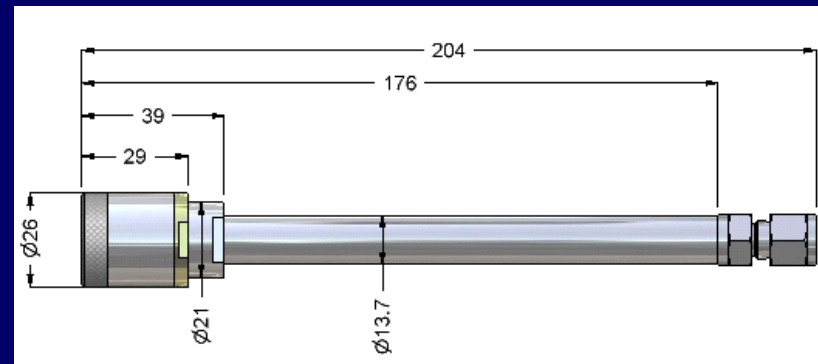


Pressure sensor

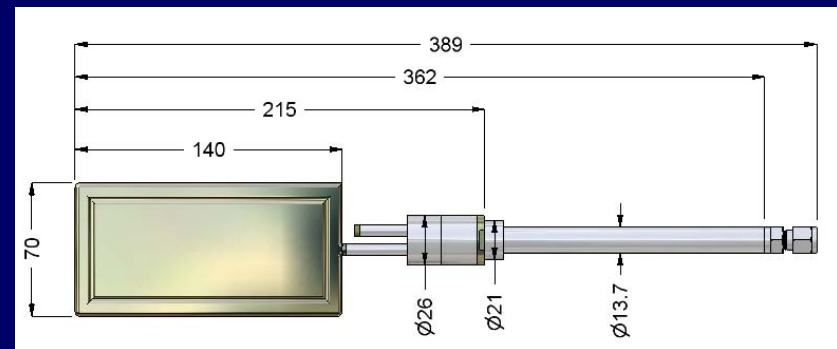


<i>Parameter</i>	<i>Unit</i>	<i>Value</i>
Pressure range	bar	1-150
Pressure Resolution	bar	0,05% FS
Pressure accuracy	bar	1% FS
Temperature resolution	°C	0,04
Temperature accuracy	°C	0,4
Wavelength range	nm	1530-1570
Temperature range	°C	0 - 80
Series configuration	-	YES

Pore water pressure sensors

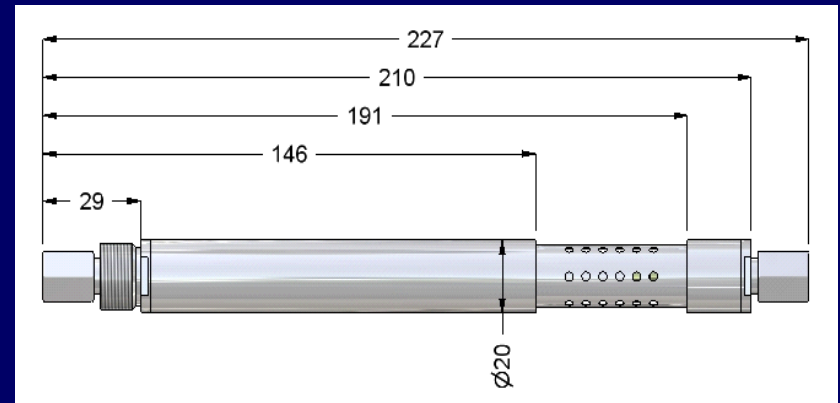


Load cell



<i>Parameter</i>	<i>Unit</i>	<i>Value</i>
Pressure range	bar	1-150
Pressure Resolution	bar	0,05% FS
Pressure accuracy	bar	1% FS
Temperature resolution	°C	0,04
Temperature accuracy	°C	0,4
Wavelength range	nm	1530-1570
Temperature range	°C	0 - 80
Series configuration	-	YES

Humidity sensor



<i>Parameter</i>	<i>Unit</i>	<i>Value</i>
Humidity range	% R. H.	ON/OFF
Threshold value	% R.H.	80
Temperature resolution	°C	0,04
Temperature accuracy	°C	0,4
Wavelength range	nm	1530-1570
Temperature range	°C	0 - 80
Series configuration		YES

Displacement sensor



<i>Parameter</i>	<i>Unit</i>	<i>Value</i>
Displacement range	mm	10-50
Displacement resolution	mm	0,05% FS
Displacement accuracy	mm	1% FS
Temperature resolution	°C	0,1
Temperature accuracy	°C	1
Wavelength range	nm	1530-1570
Temperature range	°C	0 - 80
Series configuration		YES

Spectraleye™ Interrogator



- Portable low cost interrogator
- iPAQ controlled
- 90 minutes battery autonomy
- RS232 for laptop connection
- Window 1530-1570 nm
- Scan rate 1 Hz
- Accuracy 35 pm
- sensing > 25 km
- No optical experience required

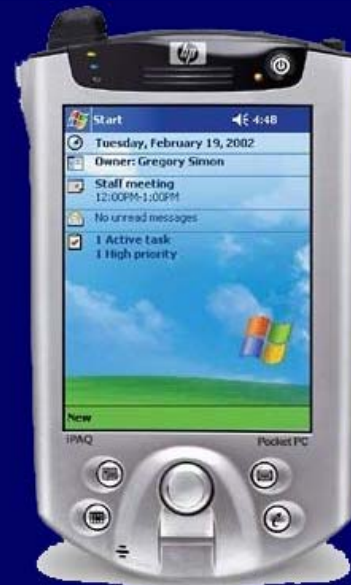
What's inside:



- Optical performance monitor
- Broadband light source (SLED)
- RS232
- USB
- Lithium Ion battery
- Battery charger

Why a PDA ? (HP5550)

- Touchscreen control
- connectivity (RS232 + USB + WIFI + BLUETOOTH)
- Battery
- Price



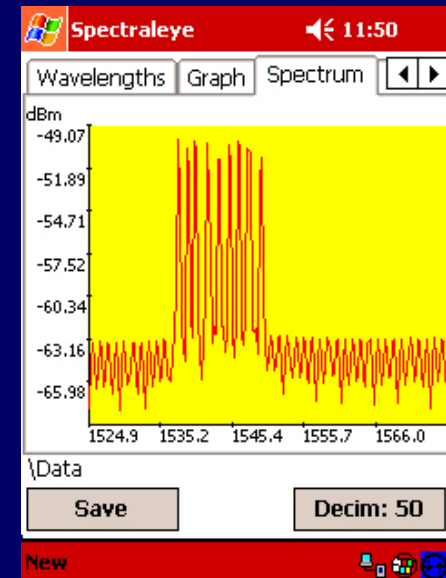
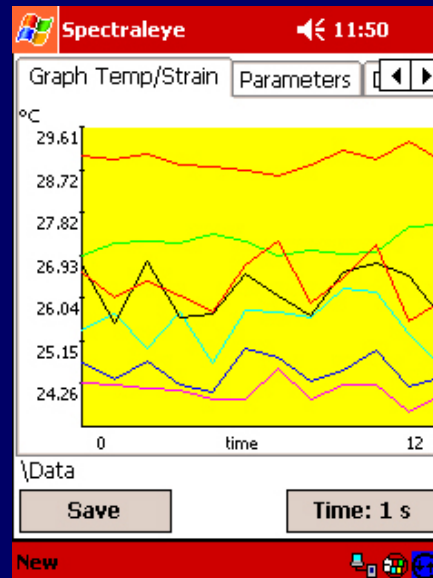
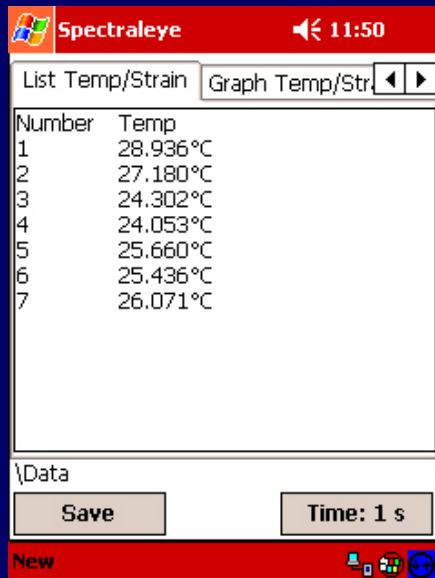
Why embedded C++ ?

- Execution speed
- Embedded visual basic was too slow
- Object oriented
- Low price
- Labview PDA was incompetent at that time
- Linux incompatible, HP5550 had already Win CE 3.0 installed

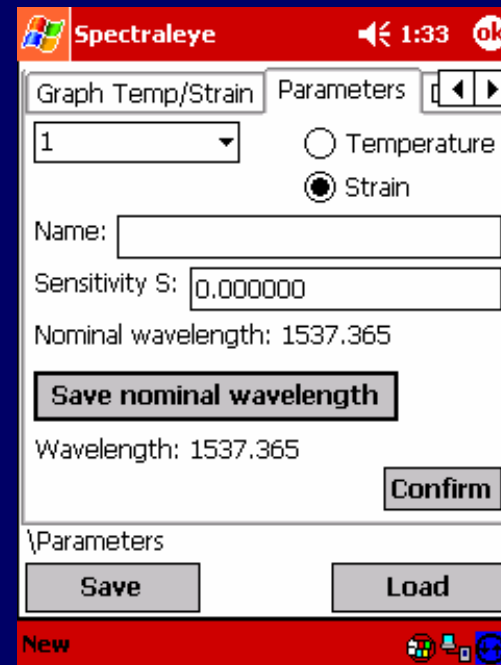
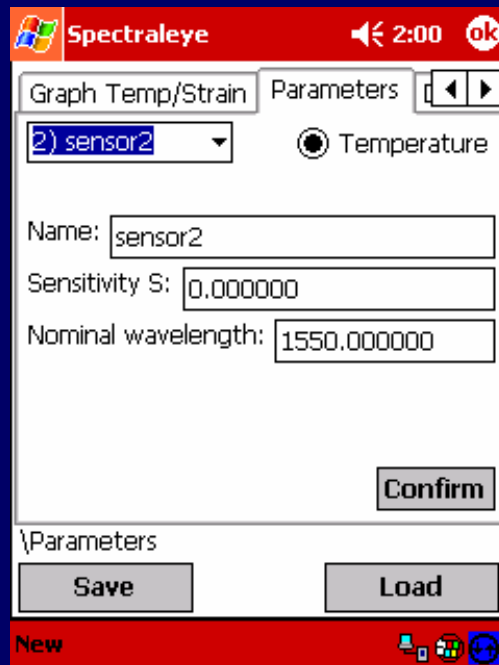
- Portable device
- PDA needed to be removable (sliding mechanism)
- One button launch
- Battery powered
- Battery charger for both hardware and PDA
- Connectivity panel at the top for both electrical and optical connections
- Can be connected to PC without PDA (labview)



- list with temperature/strain
- temperature/strain in function of time
- Optical spectrum (normal/deconvolved)



- configuration temperature sensors
- configuration strain sensors



FBG-DATALOGGER™ Interrogator



- Portable interrogator
- embedded pc controlled
- 90 minutes battery autonomy
- RS232 for laptop connection
- up to 16 channels
- Window 1530-1570 nm
- Scan rate 1 Hz
- Accuracy 10 pm
- sensing > 25 km
- No optical experience required

What's inside:

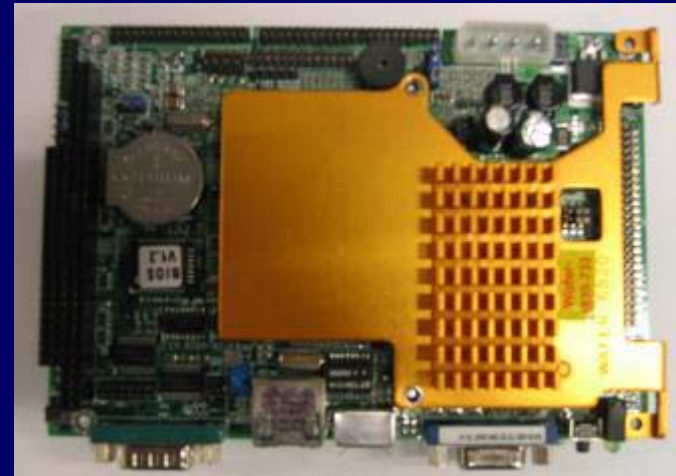


- Optical performance monitor
- Broadband high power light source (SLED)
- Optical switch 8/16 channels
- Embedded PC
- USB/RS232/LAN/WIFI
- Touchscreen
- NiMh battery 12V/4800 mAh
- Battery charger
- GPRS modem

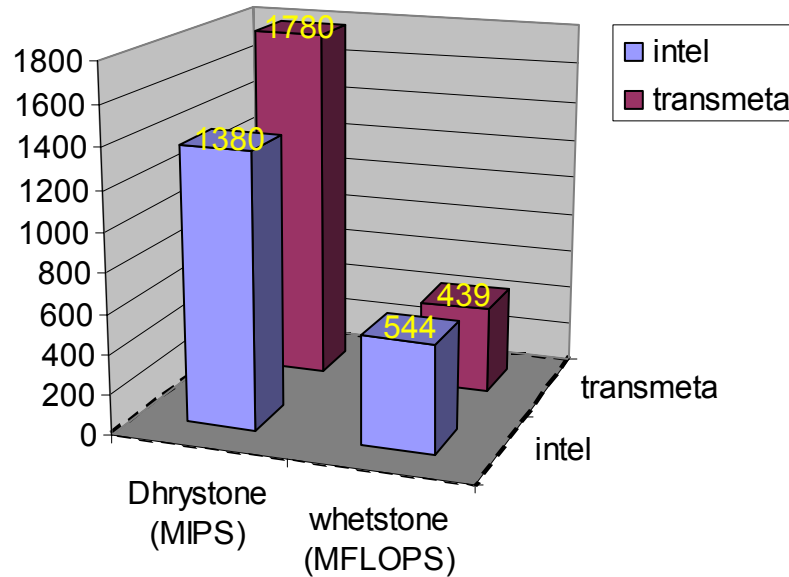
Which board ?

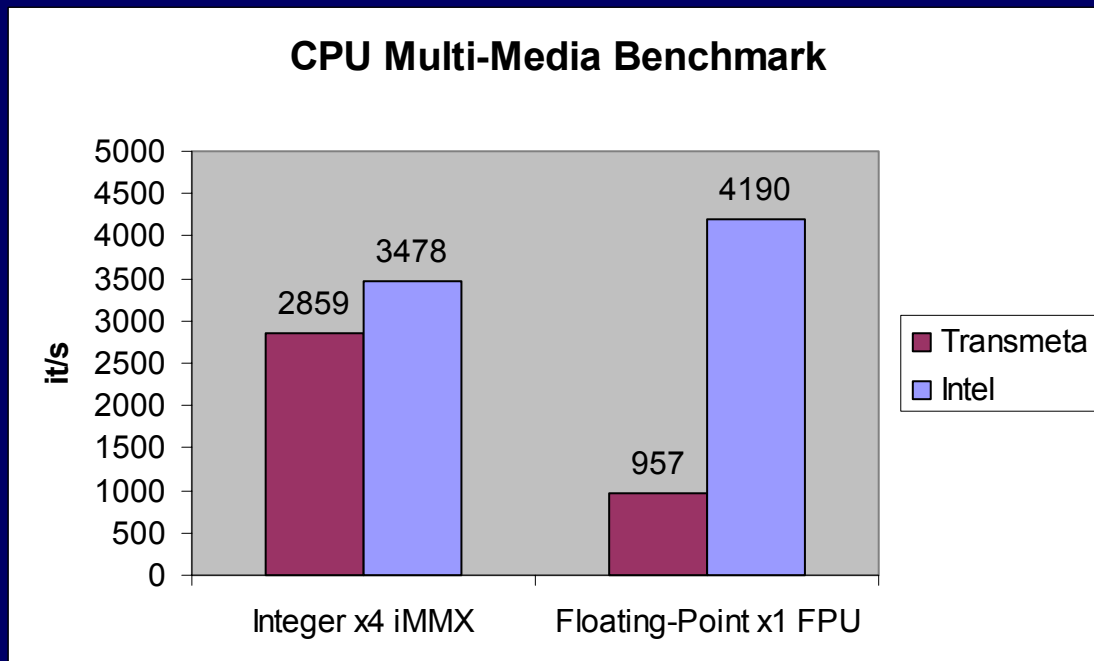
3.5 inch WAFER PC104 board

- Ruggedized
- High temperature ranges (-5°C to 70°C)
- Standardized format (long life time)
- PC104 extension boards (RS232, etc...)
- Connectivity
- low power consumption
- Fanless
- Price



CPU Arithmetic Benchmark





Intel celeron ULV 400 mhz	
Processor	400 Mhz
Memory	512 MByte
Hard disk	512 Mbyte
RS-232	4 ports
USB	2 ports
Ethernet	10/100 MBit
PS2	Mouse + Keyboard
VGA	External connector
TFT screen	7.4 TFT screen+touch (8VA)
GPRS	GPRS module inserted
Low thermal heat production	No active fans
Low power consumption	12 VA / Hour
Dimensions	Max 145 x 108 x 25 mm
Operating temperature	-5°C to +70°C



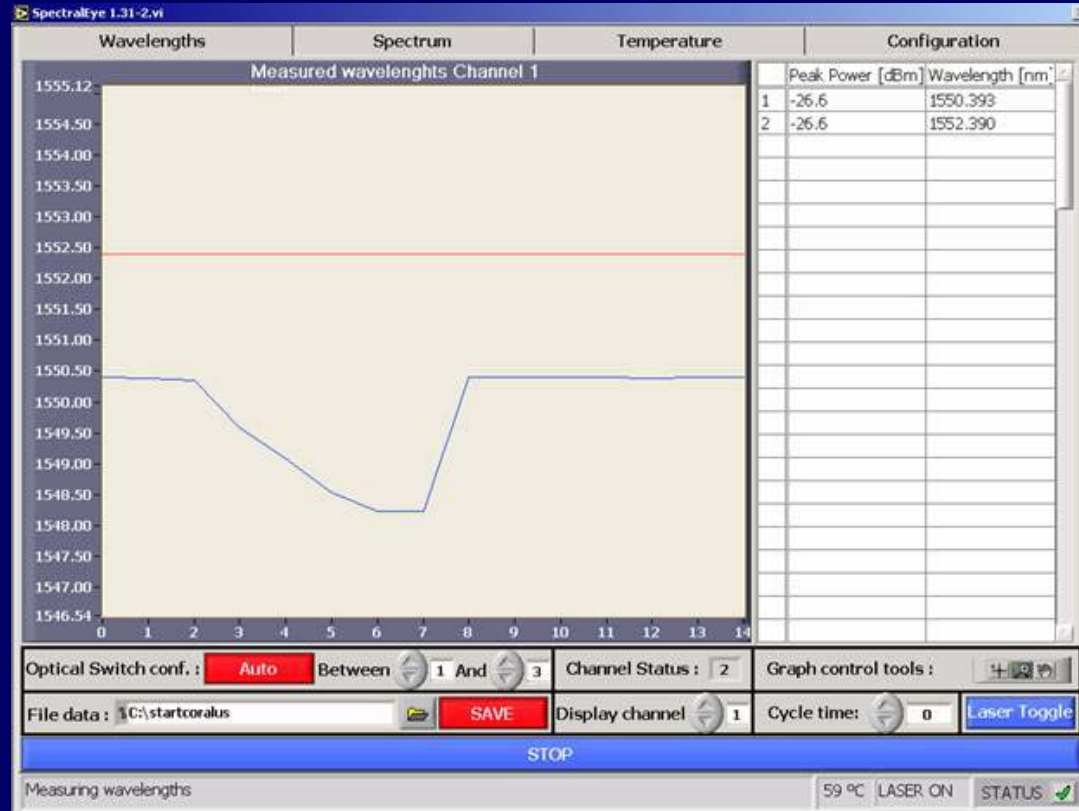
Why windows XP embedded ?

- easily implementation
- Completely windows Xp compatible
- Stripped version (only essential parts remain)
- Labview run-time engine
- Networking
- Remote desktop

- Linux : drivers difficult to find, programming more difficult
- Win CE : too limited



- Control the unit
- Change parameters
- Download data
- Etc ...



Why GPRS ?

- Long distance and difficult to reach (solar power)
- Harsh environment
- Ability to control unit and download data

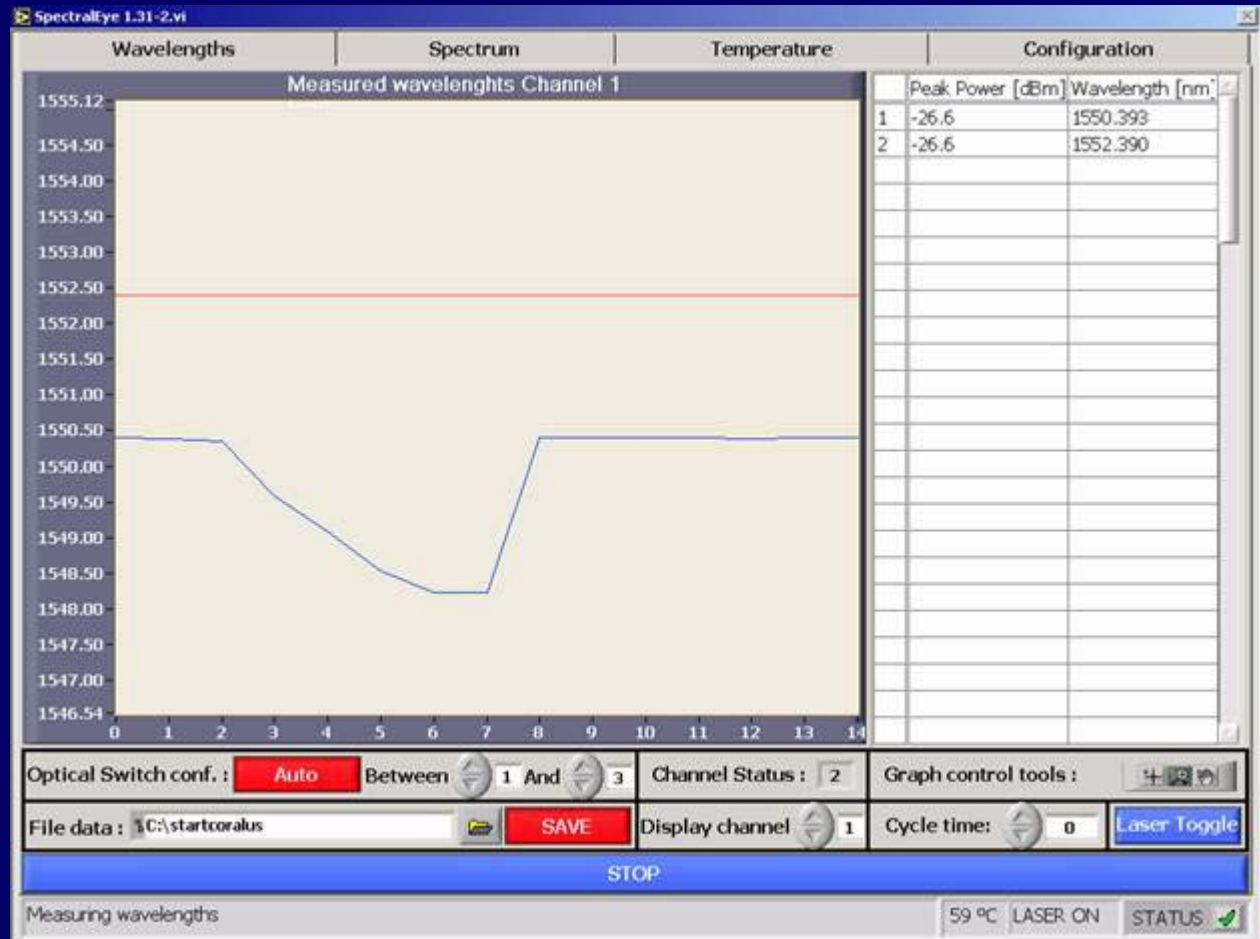
- Options :
- connection through remote desktop
 - automatic data download



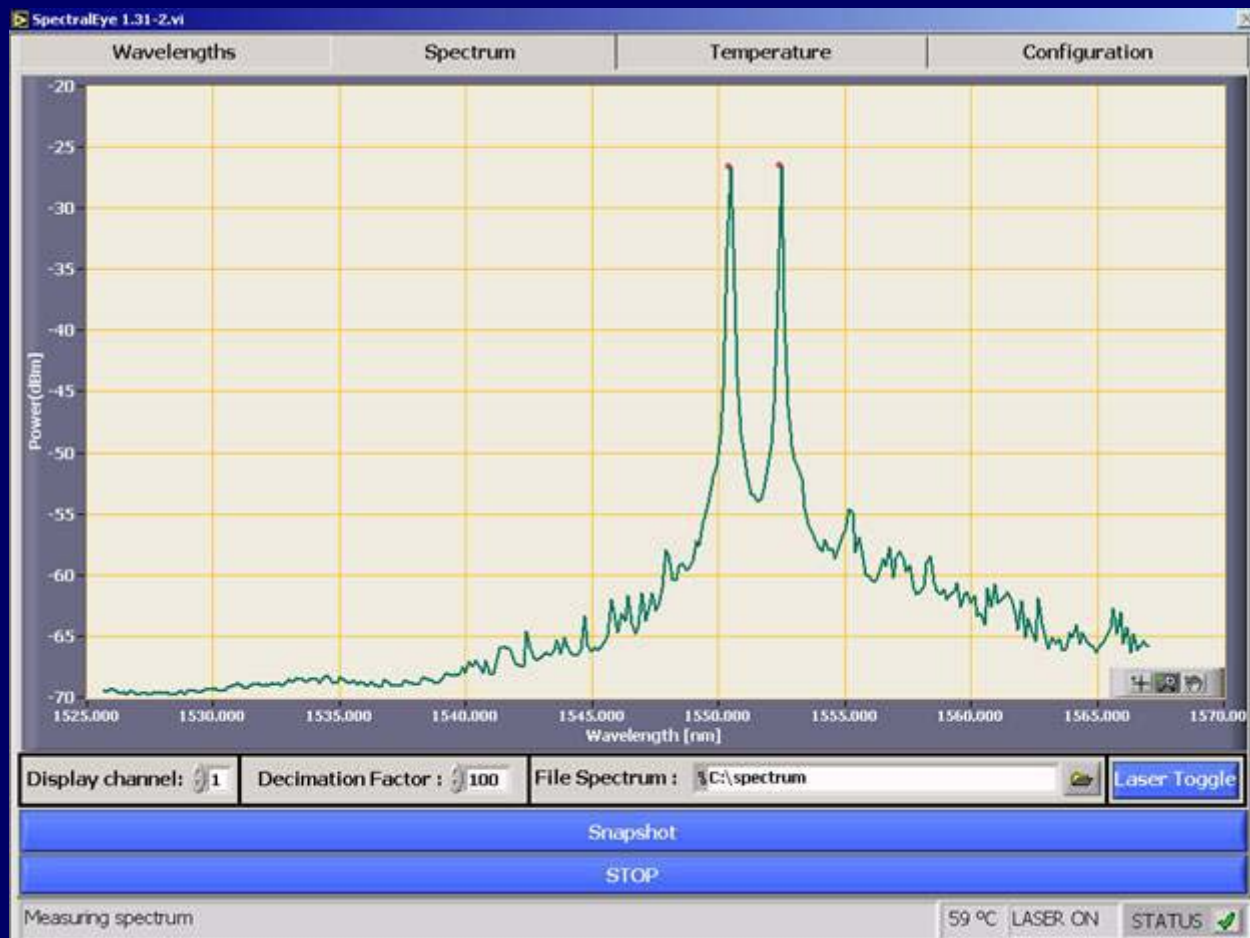
- Battery drives all components
 - Small design
 - High current loading (4 Amps)
 - Continuous working (charging and working)
 - Intelligent temperature protection
 - Battery NiMh 12V 4800 mAh
-
- Power consumption : 24 VA
 - Autonomy: 117 minutes



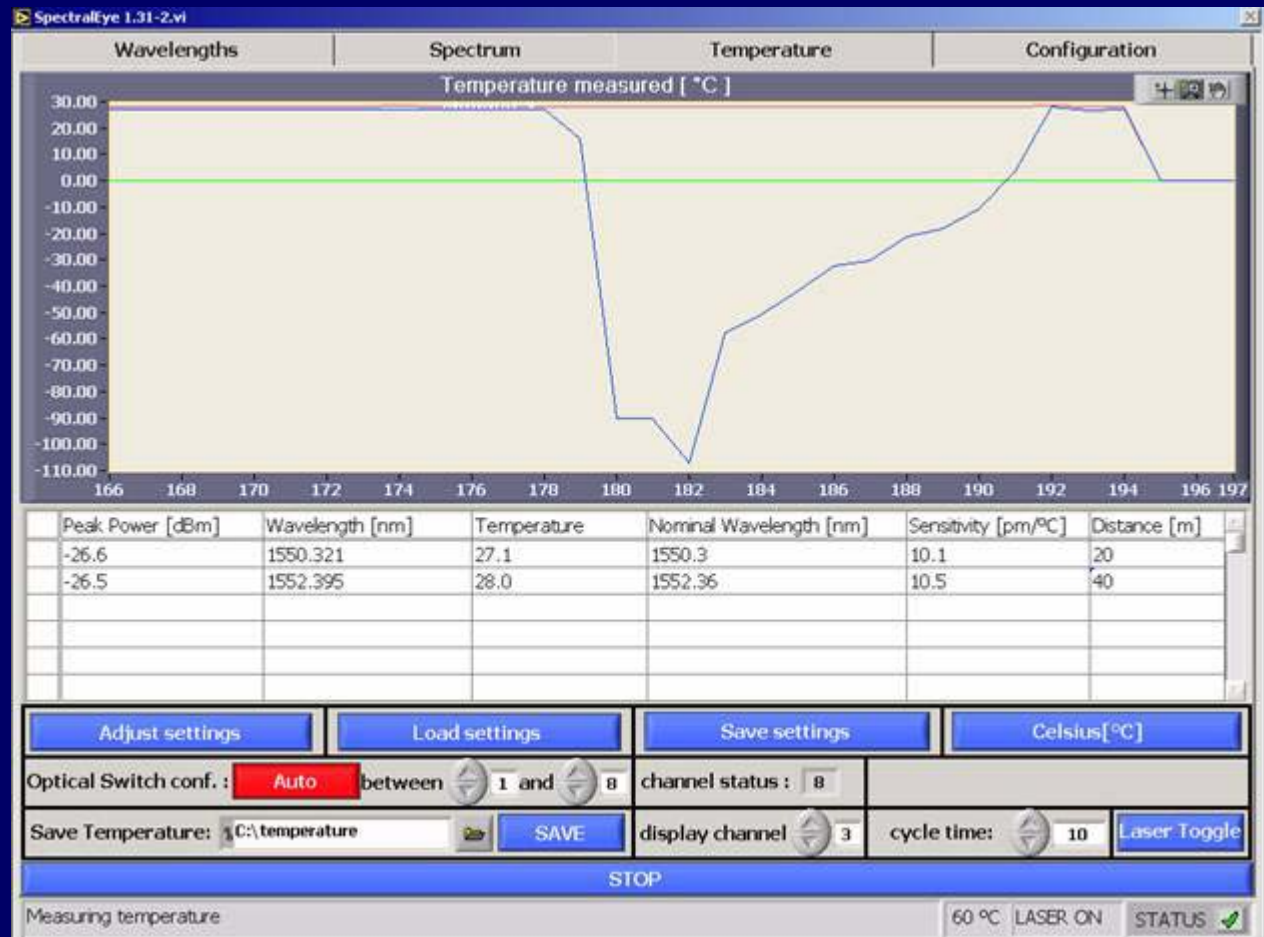
Wavelength TAB



Spectrum TAB



Temperature TAB



Configuration TAB

PPP settings

Power Threshold Cutoff (dB)	-50	Minimum Peak Power (dBm)	-80.0	Refresh PPP
High Peak To Valley Power Thresh (dB)	10.0	Minimum OSNR (dB)	0.0	Upload PPP settings
Low Peak To Valley Power Thresh (dB)	2.0	Valley Window (GHz)	0.0	Load ppp settings
Peak To Valley Max Width (GHz)	75	Maximum 3 dB Peak Width (GHz)	200.0	Save ppp settings
Maximum Peak To Peak Power (dB)	10.0	OSA resolution by emulation (nm)	0.0	Refresh Diagnostic
Minimum Peak Spacing (GHz)	12.5	Peak Wavelength mode	1	

Diagnostic

Temperature (c)	60	TEC Voltage CAL	0.6816
TEC Voltage	846	Ref Detector CAL	17.000
Ref Detector	17	Thermistor CAL	25.000
Thermistor	2048	TEC Current CAL	0.3585
TEC Current	445	Ramp Supply V CAL	147.65
Ramp Supply V	3700	Ramp Signal CAL	46.057
Ramp Signal	1266		
Firmware	AXSLIN OCM V1.7.10 COPYRIGHT FPGA2a		
Circuit SN	OCM CCA S/N 05033943		
OPM SN	OCM C S/N 00004625		

Laser off temperature 80

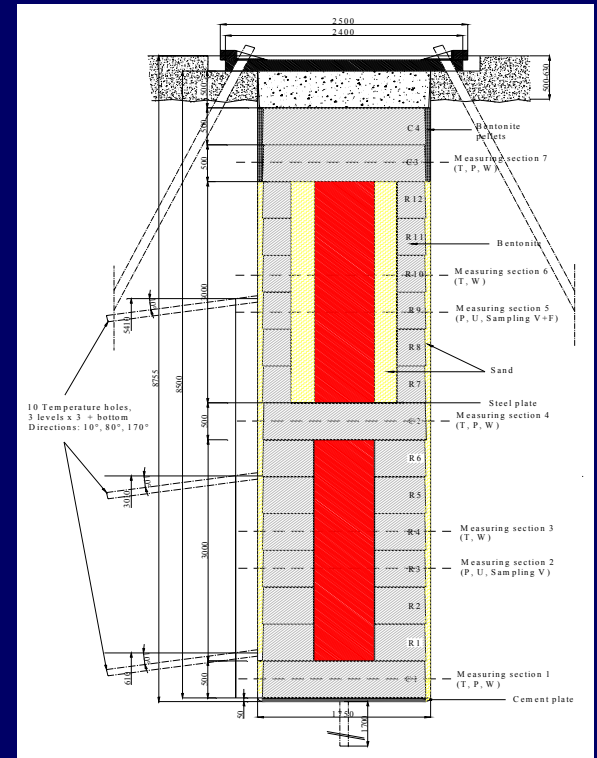
Done 60 °C LASER ON STATUS

Konrad – salt mine Germany



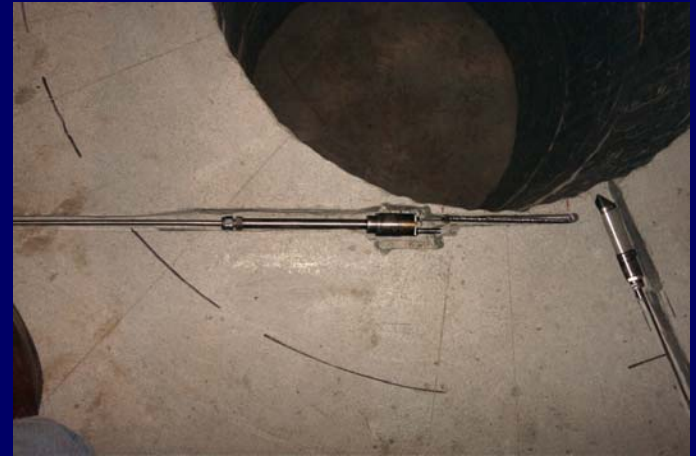
Measurement set-up

Aspo – Granite mine Sweden



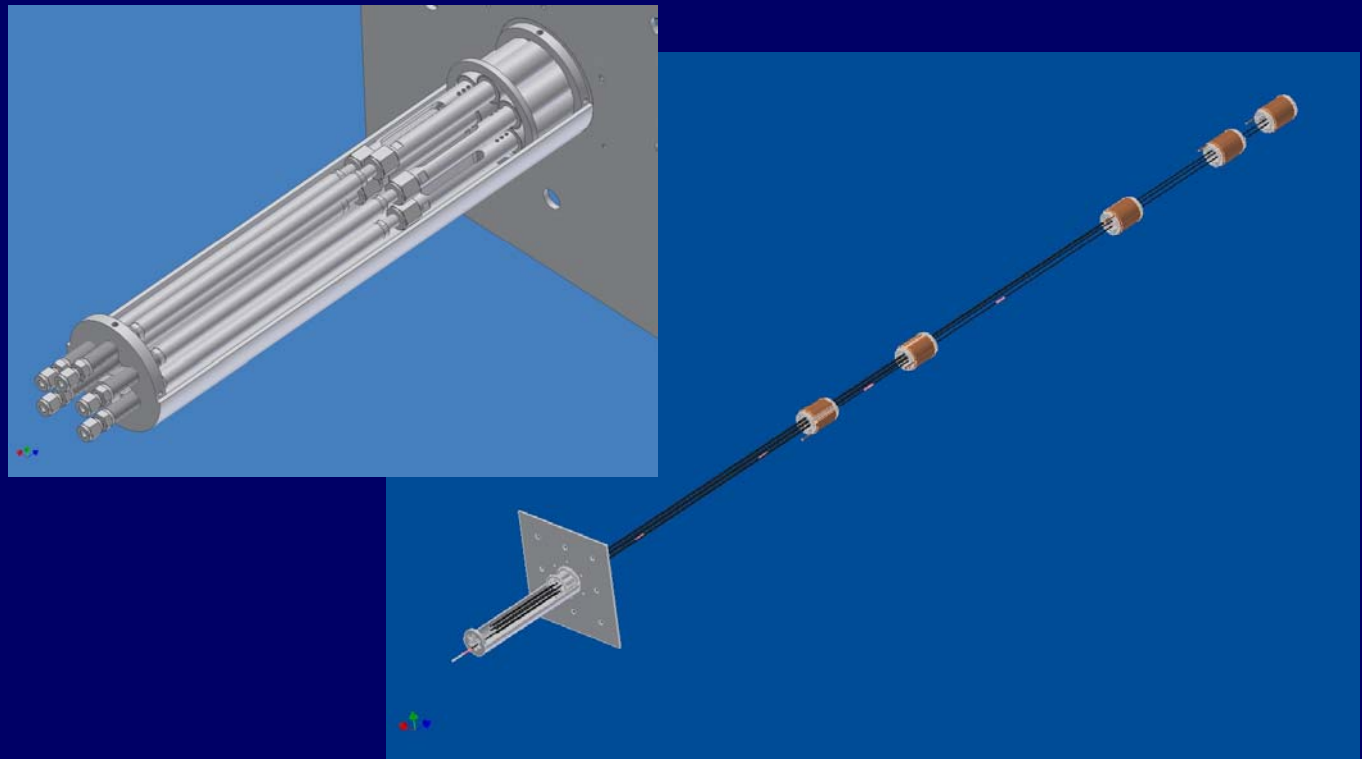
Characterisation of nuclear waste sealing system

Aspo – Granite mine Sweden



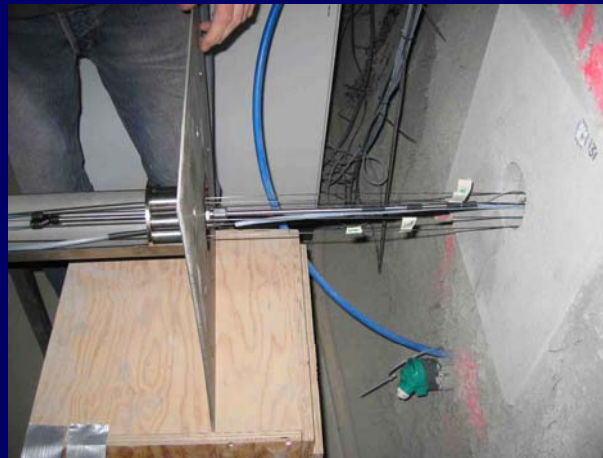
Characterisation of nuclear waste sealing system

Mont Terri – Clay mine in Switzerland



Measurement of thermal expansion behaviour

Mont Terri – Clay environment in Switzerland



Measurement of thermal expansion behaviour

Mont Terri – Clay environment in Switzerland



Measurement of thermal expansion behaviour

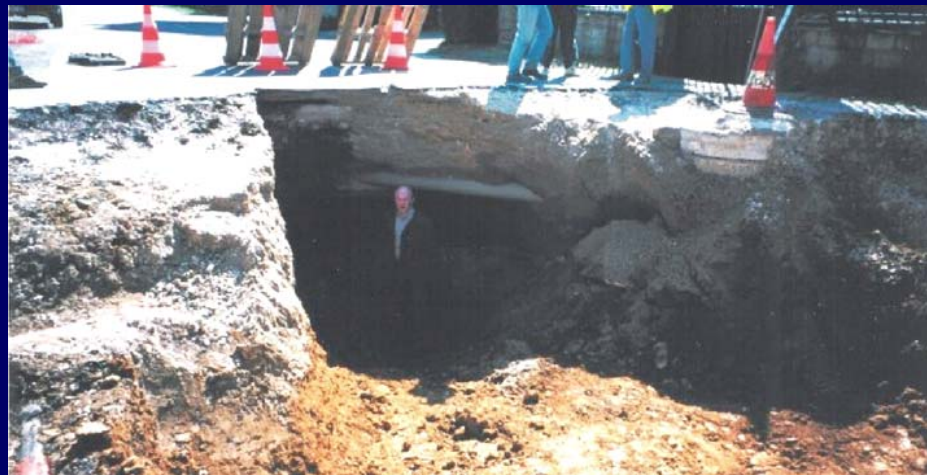
Health monitoring of bridges



Brande Bridge in Denmark

Challenge:

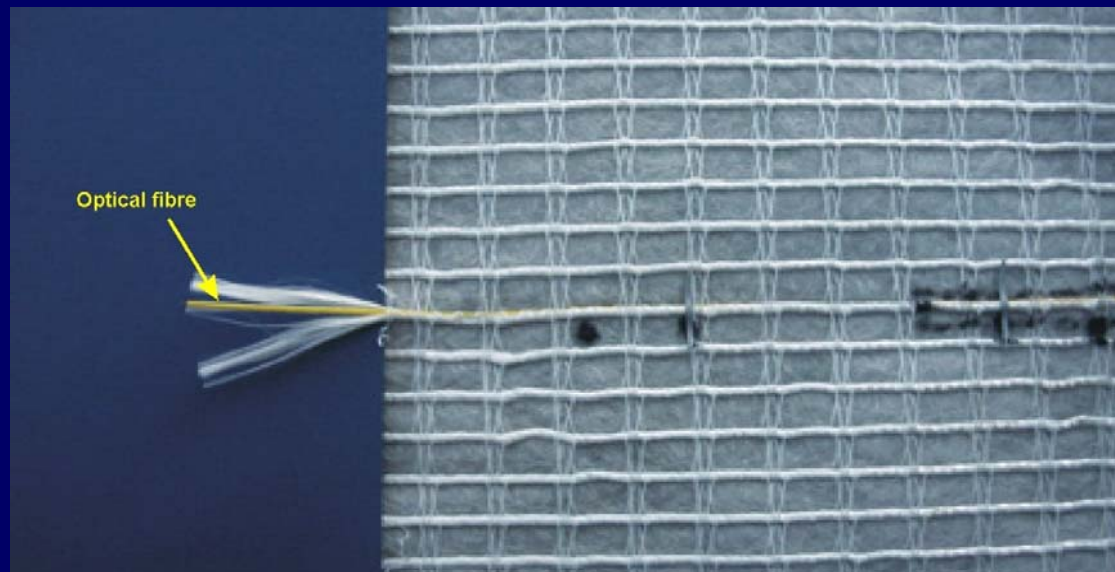
Development of a survey systems for earthworks structures reinforced with geosynthetics in order to increase the safety of civil-engineering infrastructures through cost-effective predictive maintenance.



Example of earth crack under road

Solution:

“Geodetect” – commercialised by **Polyfelt Geosynthetics**



Polyfelt.Rock with optical fibre containing FBGs.

Challenge:

Distributed temperature sensing of subsea oil pipelines.



Cross section oil pipeline